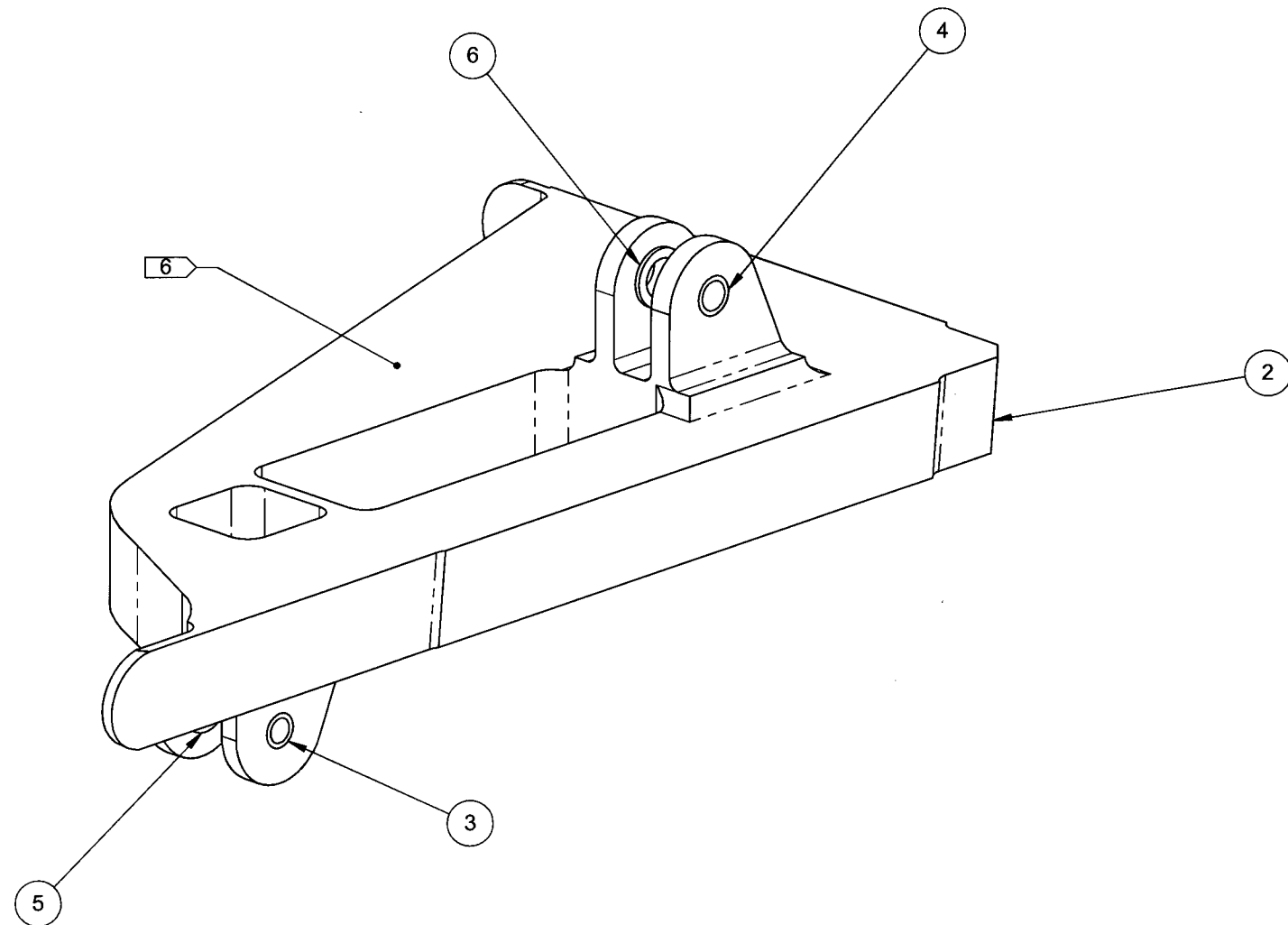
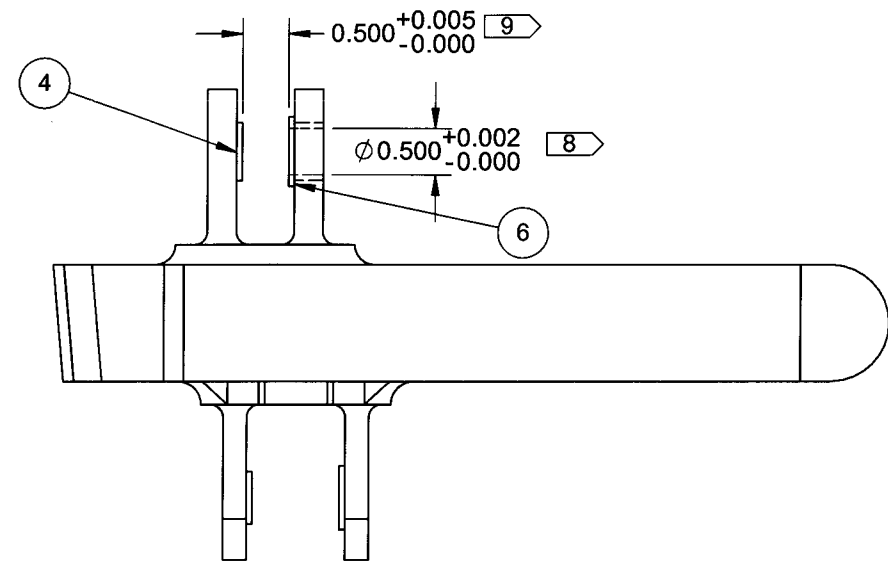


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4706-041	SUPPORT ASSEMBLY
2	1	E4706-1	SUPPORT BRACKET
3	1	NAS77A5-025	BUSHING
4	1	NAS77A6-031	BUSHING
5	1	NAS77A7-025	BUSHING
6	1	NAS77A8-031	BUSHING



**E4706-041 SUPPORT ASSEMBLY**

NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 3.93 lbs  
8) REAM BUSHING (ITEM 6), AS REQUIRED TO MAINTAIN TOLERANCES  
9) MACHINE BUSHING FACES (ITEMS 4 AND 6) AS REQUIRED TO MAINTAIN TOLERANCES



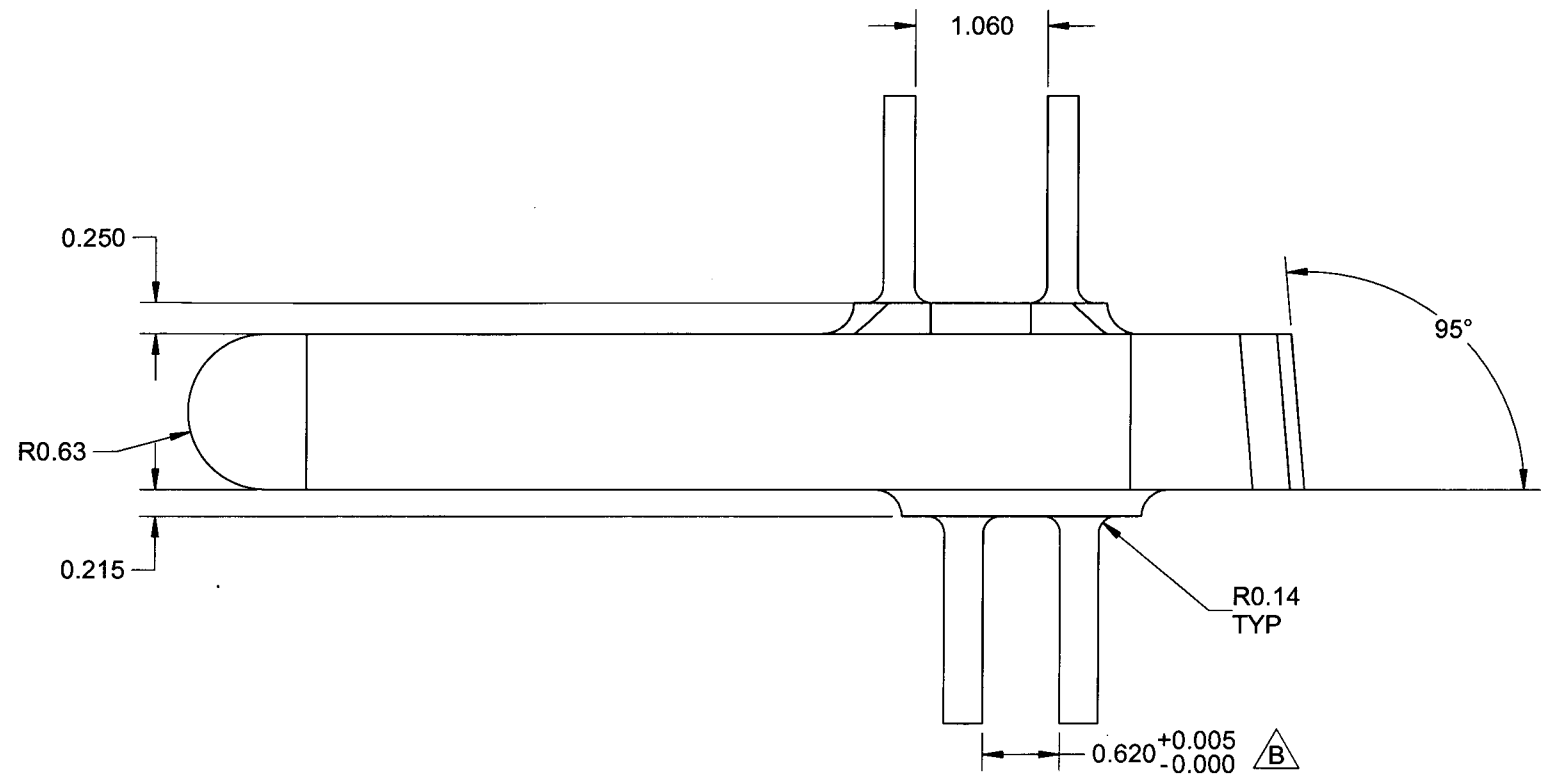
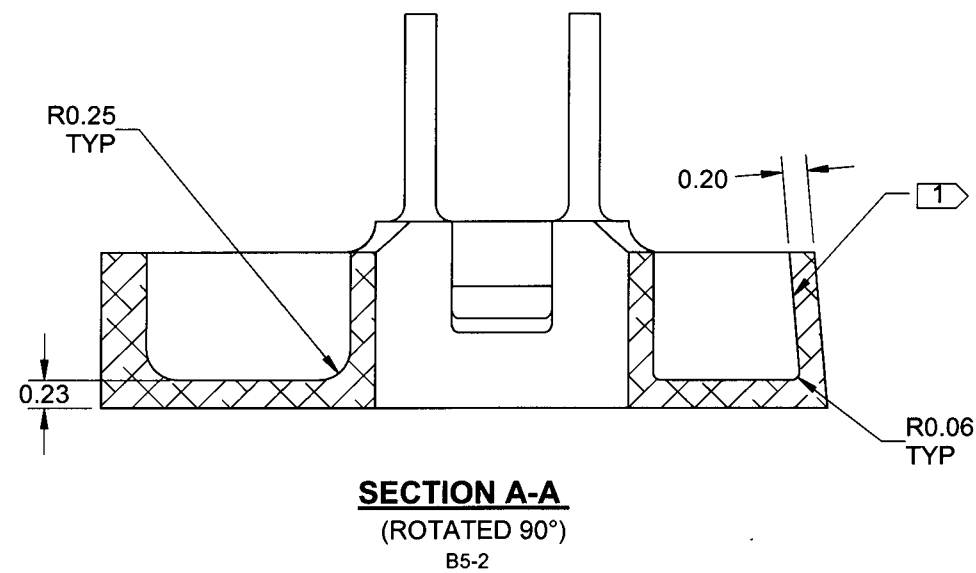
**E4706-041 SUPPORT ASSEMBLY  
SUPPLEMENTARY VIEW**

**RELEASED**

2014 NOV 24  
ECN 14-639

B	ADDED RIGHT VIEW TO SHEET 1 ZN B2-1, CHANGED TOLERANCE ZN B2-3	CC	14.11.11
A	NEW ISSUE	DC	12.08.30
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA	
DRAWN	CC		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	41	E4706	SHEET 1 OF 5
APPROVED	41	TITLE	SCALE
DE APPR.	41	SUPPORT ASSEMBLY	NTS
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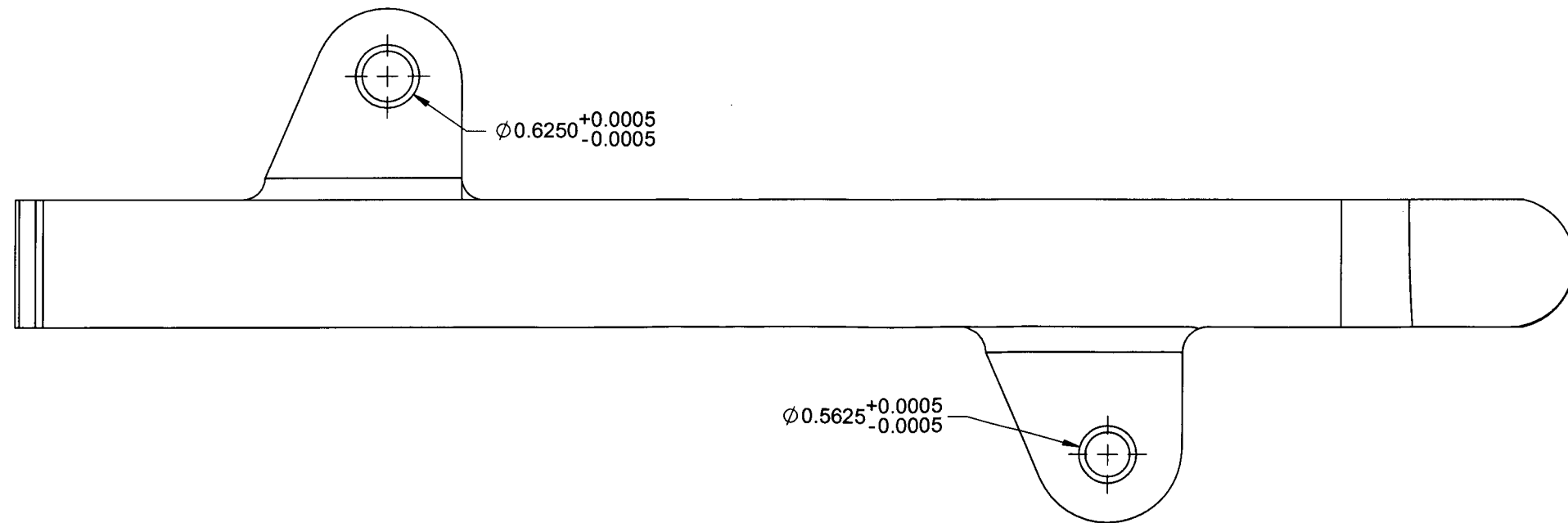
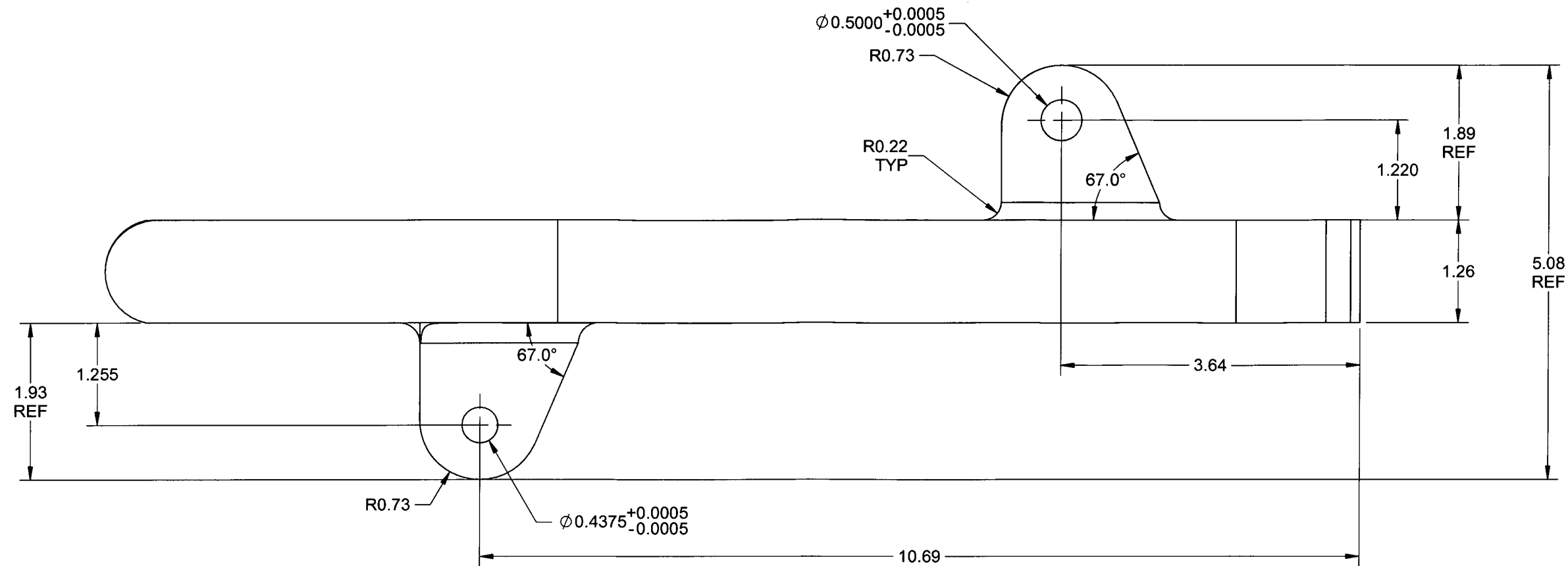


**E4706-1 SUPPORT BRACKET**  
**RIGHT VIEW**

**RELEASED**  
2014 NOV 24 *dp*

**NOTES:**  
1) CREATE RELIEF PARALLEL TO OUTSIDE FACE AT LOCATION SHOWN

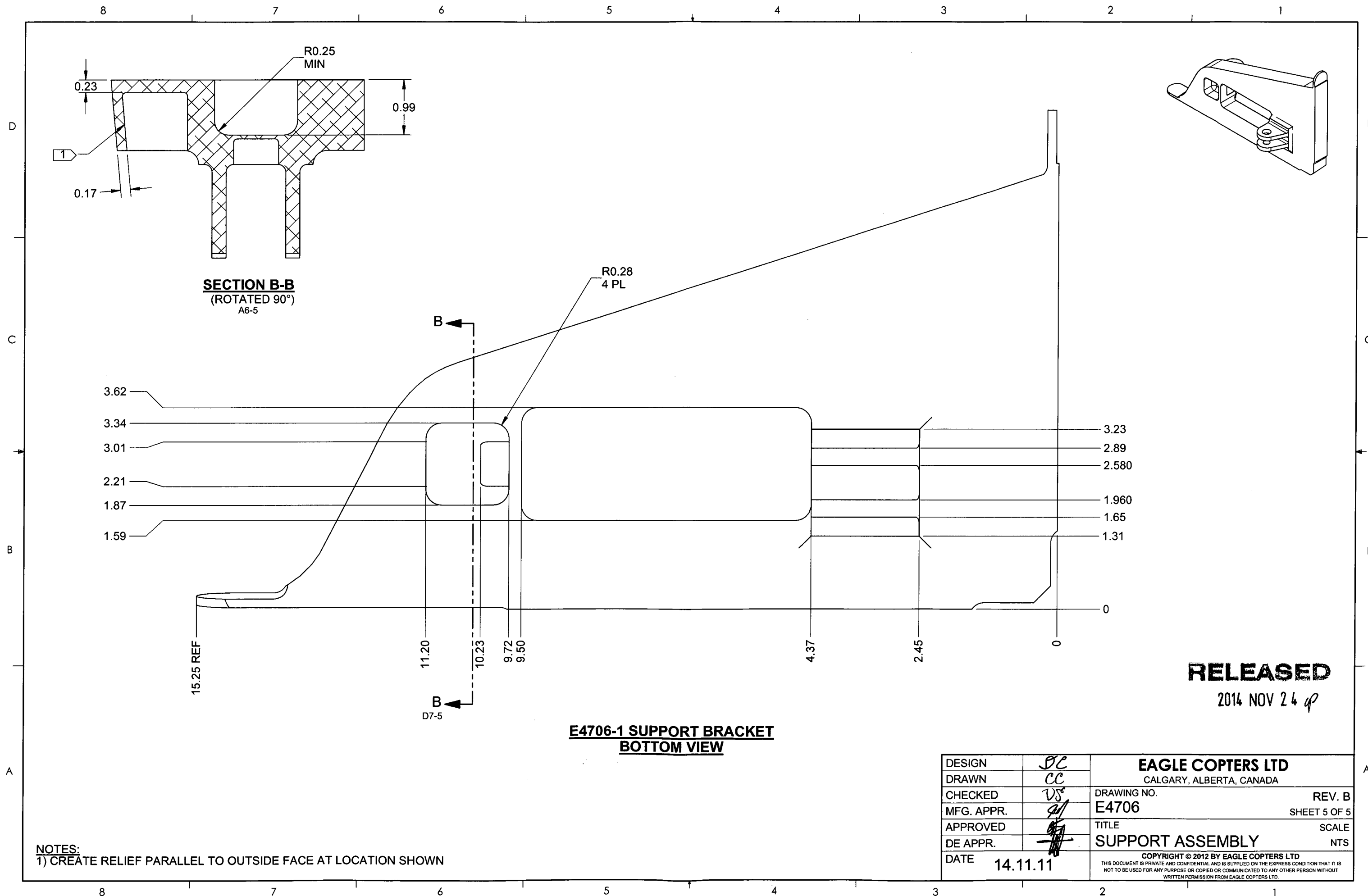
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MFG. APPR.	al	E4706	SHEET 3 OF 5
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**E4706-1 SUPPORT BRACKET  
SUPPLEMENTARY VIEWS**

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NOTES:  
1) CREATE RELIEF PARALLEL TO OUTSIDE FACE AT LOCATION SHOWN

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2014 NOV 24 *q*

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MFG. APPR.	<i>AI</i>	E4706	SHEET 5 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SUPPORT ASSEMBLY	NTS
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